

# Air-Based Intercooler Shutter and Fan Configurations

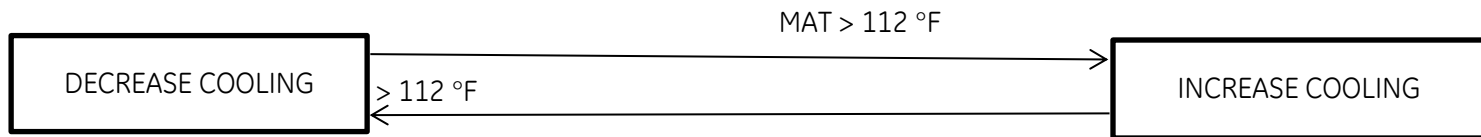


**NOTE:** The temperature values in this table are examples; actual operating values vary based on customer-specific operating requirements

Configuration	Shutter 1	Shutter 2	Fan 2	Fan 1
1	CLOSED	CLOSED	OFF	OFF
2	OPENED	CLOSED	OFF	OFF
3	OPENED	OPENED	OFF	OFF
4	CLOSED	CLOSED	ON	OFF
5	CLOSED	OPENED	ON	OFF
6	OPENED	OPENED	ON	OFF
7	OPENED	CLOSED	ON	OFF
8	OPENED	OPENED	ON	ON

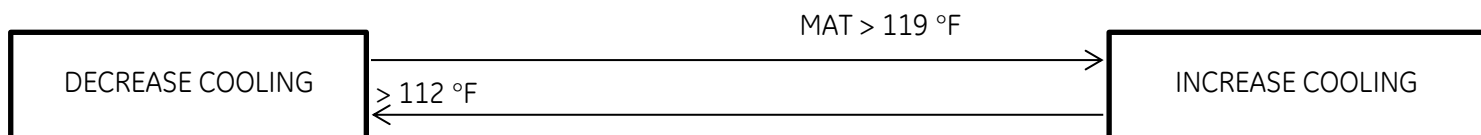


Fan and Shutter Switching Set Points



NOTE: THERE IS FORCED 40-SECOND DELAY BETWEEN FAN CHANGES  
AND A 25-SECOND DELAY BETWEEN SHUTTER CHANGES.

HIGH AMBIENT STRATEGY



NOTE: THERE IS FORCED 40-SECOND DELAY BETWEEN FAN CHANGES  
AND A 20-SECOND DELAY BETWEEN SHUTTER CHANGES.

LOW AMBIENT STRATEGY

